

1 **Experimental investigations on the thermal insulation performance**
2 **of endothermic opacifier ($\text{Al}_2\text{O}_3@$ Al-Si) doped silica aerogel at large**
3 **temperature differences**

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9 **Abstract:** In order to reduce the radiative heat transfer of silica aerogels at high
10 temperatures, different types of opacifiers are doped into silica aerogels. However, it is
11 not easy to further improve the thermal insulation performance of silica aerogels by
12 doping classical opacifiers for short-term thermal insulation. Phase change material
13 (PCM) can absorb large amounts of heat while maintaining a nearly constant
14 temperature during the melting process, which could be effectively used to delay the
15 heat transferred inside thermal insulation materials. So, combing the classical opacifiers
16 and PCM is a reasonable solution to the thermal insulation of silica aerogels at high
17 temperatures or large temperature differences. In the paper, the endothermic opacifier
18 with the shell of Al_2O_3 and the core of Al-Si alloy is prepared and then doped into silica
19 aerogels. The temperature response of the hot surface of this endothermic opacifier
20 doped silica aerogel (EOSA) is tested while the temperature of the cold surface keeps
21 constant, and the hot surface is electrically heated with constant heat flux. The thermal
22 insulation performance of EOSA is further analyzed and evaluated.

23 **Key Words:** Silica aerogel; Opacifier; Phase change material; $\text{Al}_2\text{O}_3@$ Al-Si; Thermal
24 insulation performance; Large temperature differences

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