

Density and Viscosity of Supercritical CO₂-Ethanol Mixtures

John Moses¹, John Hannon¹, Veronica Wilson¹, Hy Dinh², Georgios Karamanis², Vikram Krishnamachari², and Marc Hodes²

¹*CF Technologies, Inc., Hyde Park, MA 02136*

²*Department of Mechanical Engineering, Tufts University, Medford, MA 02155*

Presenter: Hy Dinh, hy.dinh@tufts.edu

Thermophysical properties of binary mixtures at supercritical conditions, where one species is CO₂ and the other one an alcohol, are important in various supercritical fluid processes; e.g., extraction, chromatography, oil displacement and drying of algogels to produce aerogels. An apparatus to measure mixture density as a function of temperature (up to 100°C) and pressure (up to 17.24 MPa, i.e., 2500 psia) over the full (0 to 1) range of CO₂ mass fractions was designed and commissioned. It advances the state-of-the-art by assuring a uniform binary mixture, by assuring accuracy by redundant measurements using a variable-volume method accurate to within 1% of reading and a Coriolis density meter accurate to within ± 7 kg/m³ and by increasing the speed at which measurements are obtained. Also measured are the viscosities of the mixtures using a viscometer accurate to 0.02 cP. The fluid delivery system has a syringe pump for each species to enable precise control and rapid variation of the CO₂ mass fraction to within 0.2% of the desired value. Results for the CO₂-ethanol (EtOH) system for 15 different CO₂ mass fractions, including 0 (pure EtOH) and 1 (pure CO₂), at a temperature of 50°C for pressures between 103.4 and 151.7 bar (1500 and 2200 psia) show that key data in the literature are erroneous due to insufficient mixing.