

# Preparation and properties of MoSi<sub>2</sub>-based coatings on carbon fiber reinforced carbon-based aerogel

Tao Dai<sup>a,b</sup>, Sheng Cui<sup>a,b</sup>, Xiaodong Shen<sup>a,b</sup>

<sup>a</sup> College of Materials Science and Engineering, Nanjing Tech University, Nanjing 210009, China

<sup>b</sup> Jiangsu Collaborative Innovation Center for Advanced Inorganic Function Composites, Nanjing Tech University, Nanjing 210009, China

E-mail address: fangxiaofa852@gmail.com (T. Dai), scui@njtech.edu.cn (S. Cui), xdshen@njtech.edu.cn (X. Shen)

## Abstract

With the rapid development of aerospace technology, the high speed and long on-orbit time of reusable re-entry launch vehicles (RLV) are constantly improved<sup>[1,2]</sup>, making the service environment of vehicles more severe, which puts forward higher requirements for its surface thermal protection system<sup>[3,4]</sup>. In order to meet the increasing thermal protection requirements in the field of aerospace, the anti-oxidant coatings with high temperature resistance and high emissivity were prepared on the surface of carbon fiber reinforced carbon-based aerogel by slurry brushing combined with embedding sintering process. The prepared MoSi<sub>2</sub>-based coatings have good thermal radiation performance, whose total emissivity are more than 0.8 in the wavelength range of 300~2500 nm. The total emissivity of the coating with MoSi<sub>2</sub> content of 30 wt % in the wavelength range of 1270~1967 nm is as high as 0.9017. With the increase of heat-treatment temperature, the emissivity of coatings decreases gradually. The optical geometry model was used to clarify the relationship between the emissivity and surface roughness of the coatings. The static oxidation resistance of coatings with different composition and preparation temperature was tested at 1200 °C, respectively. Among all the coatings, the coating with MoSi<sub>2</sub> content of 40 wt% shows the best anti-oxidant property. The coating prepared at 1400 °C shows greater anti-oxidant property than those prepared at 1200 °C and 1300 °C.

## Keywords

Carbon-based aerogel; Thermal protection; Coating; High emissivity; Oxidation resistance

## Acknowledgement

This work was financially supported by the Key Research and Development Project of Jiangsu Province (BE2019734, BE2017151, BE2016171), the Major Program of Natural Science Fund in Colleges and Universities of Jiangsu Province (15KJA430005), the National Natural Science Foundation of China (51702156, 81471183), the Program

for Changjiang Scholars and Innovative Research Team in University (IRT\_15R35), China Scholarship Council under Grant (No. 201908320194), the General Program of Natural Science Fund in Colleges and Universities of Jiangsu Province (19KJB430023), Scientific Research Starting Foundation of Nanjing Tech University, Science and technology innovation project for overseas of Nanjing City, Postdoctoral Science Foundation of Jiangsu Province (2019K005), the High Performance Computing Center of Nanjing Tech University for supporting the computational resources, China Postdoctoral Science Foundation (2019M661781). Any opinions, findings, and conclusions or recommendations expressed in this paper are those of the authors and do not necessarily reflect the views of these programs.

## References

- [1] Gaofeng Shao, Qianqian Wang, Xiaodong Wu, Chunrong Jiao, Sheng Cui, Yong Kong, Jian Jiao, Xiaodong Shen. Evolution of microstructure and radiative property of metal silicide-glass hybrid coating for fibrous ZrO<sub>2</sub> ceramic during high temperature oxidizing atmosphere, *Corrosion Science*, 2017,126:78-93
- [2] Gaofeng Shao, Yucao Lu, Xiaodong Wu, Jun Wu, Sheng Cui, Jian Jiao, Xiaodong Shen. Preparation and thermal shock resistance of high emissivity molybdenum disilicide- aluminoborosilicate glass hybrid coating on fiber reinforced aerogel composite, *Applied Surface Science*, 2017,416:805-814
- [3] Shao G, Wu X, Cui S, et al. Design, formation, and property of high emissivity WSi<sub>2</sub>-Si-glass hybrid coating on fibrous ZrO<sub>2</sub> ceramic for reusable thermal protection system[J]. *Solar Energy Materials and Solar Cells*, 2017, 172:301-313.
- [4] Shao G, Wu X, Cui S, et al. High emissivity MoSi<sub>2</sub>-TaSi<sub>2</sub>-borosilicate glass porous coating for fibrous ZrO<sub>2</sub> ceramic by a rapid sintering method[J]. *Journal of Alloys and Compounds*, 2017, 690:63-71.