

Hydrogenation of levulinic acid to γ -valerolactone in supercritical CO₂-ionic liquid systems

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Efficient conversion of renewable lignocellulosic biomass into platform chemicals and biofuels is an important topic in green and sustainable chemistry.^[1] Practically, biomass-related compounds have an excess of oxygen groups that must be hydrogenated before they can be used as platform chemical feedstocks.^[2-3] Many catalytic approaches have been developed for hydrogenating biomass-related compounds with hydrogen gas being widely used, however, H₂ gas has low productivity due to its limited solubility in most solvents.^[3] Ionic liquids (ILs) are being studied in this work with supercritical CO₂ (scCO₂), because ILs can dissolve biomass-related compounds^[4] and scCO₂ can be used to enhance H₂ solubility and to separate products.^[5] The objective of this work was to develop an efficient reaction system for the hydrogenation of levulinic acid and to elucidate the role of CO₂ in the hydrogenation reaction system.

Therefore, the hydrogenation of levulinic acid to γ -valerolactone (GVL) in scCO₂-ionic liquid (IL) is being studied. GVL selectivities as high as 98 % with 40 % conversion were obtained in [BMIM][OAc]-scCO₂ at 3 h reaction time at 160 °C. Solvent physical chemistry and their effect on the hydrogenation reaction were investigated. The solubility of LA and GVL in CO₂ was measured and correlated with Peng-Robinson equation of state (PR-EoS). The solubility of GVL in CO₂ is 10 times higher than the solubility of LA in CO₂ phase. The role of scCO₂ in the reaction system is to enhance the hydrogen solubility in ionic liquid and to suppress side-reactions via GVL product removal. A mechanism is proposed for acetate anion ionic liquid-scCO₂, in which CO₂ interacts with the acetate anion IL to promote hydrogen gas transport and the formation of active hydrogen with the aid of a hydrogenation catalyst. The interaction of CO₂ with the acetate anion IL lowers reaction phase viscosity and allows efficient hydrogenation of LA to form product GVL.

References

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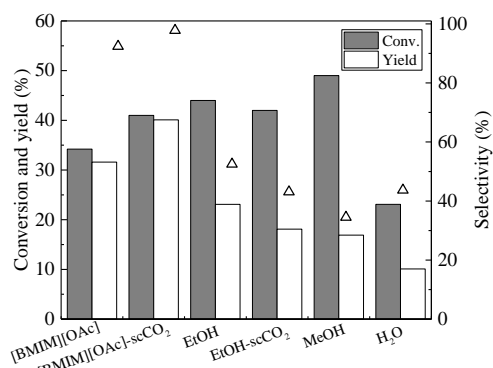


Fig. 1. Catalytic hydrogenation of LA to GVL enhanced with scCO₂. (1.2 g of LA, 2.28 ml of FA, 0.1 g of Ru/C (5%), 1.5 ml of solvent, 160 °C, 3 h, 12 MPa at 160 °C)